



Home Sewing Machine

PARTS REFERENCE LIST

MODEL: JS60

artwork10

JA20

CONFIDENTIAL

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MODEL LIST

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Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria			
310	PAN	Panama	510	GRC	Greece	701	AUS	Australia
318	GTM	Guatemala	511	SWE	Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515	ESP	Spain			
330	BRB	Barbados	516	PRT	Portugal	902	ISR	Israel
399	-	Latin America 2&5	517	ITA	Italy	903	SYR	Syria
			519	FIN	Finland	904	TUR	Turkey
			520	CHE	Switzerland	905	JOR	Jordan
			521	DNK	Denmark	906	KWT	Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550	EEU	East Europe	909	IRQ	Iraq
			556	RUS	Russia	910	IRN	Iran
			599	NEU	North Europe	911	CYP	Cyprus
						915	UAE	United Arab Emirates

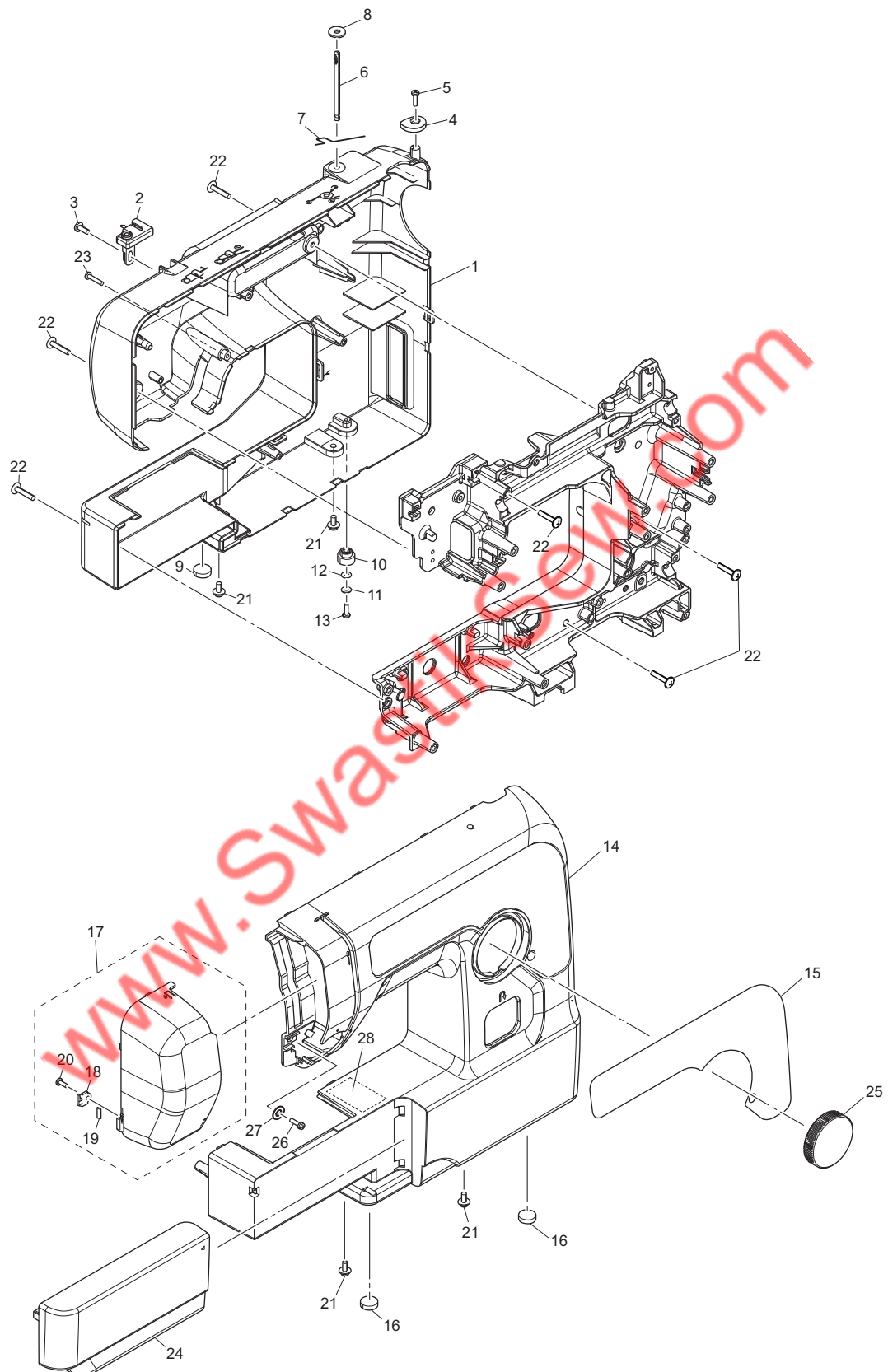
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

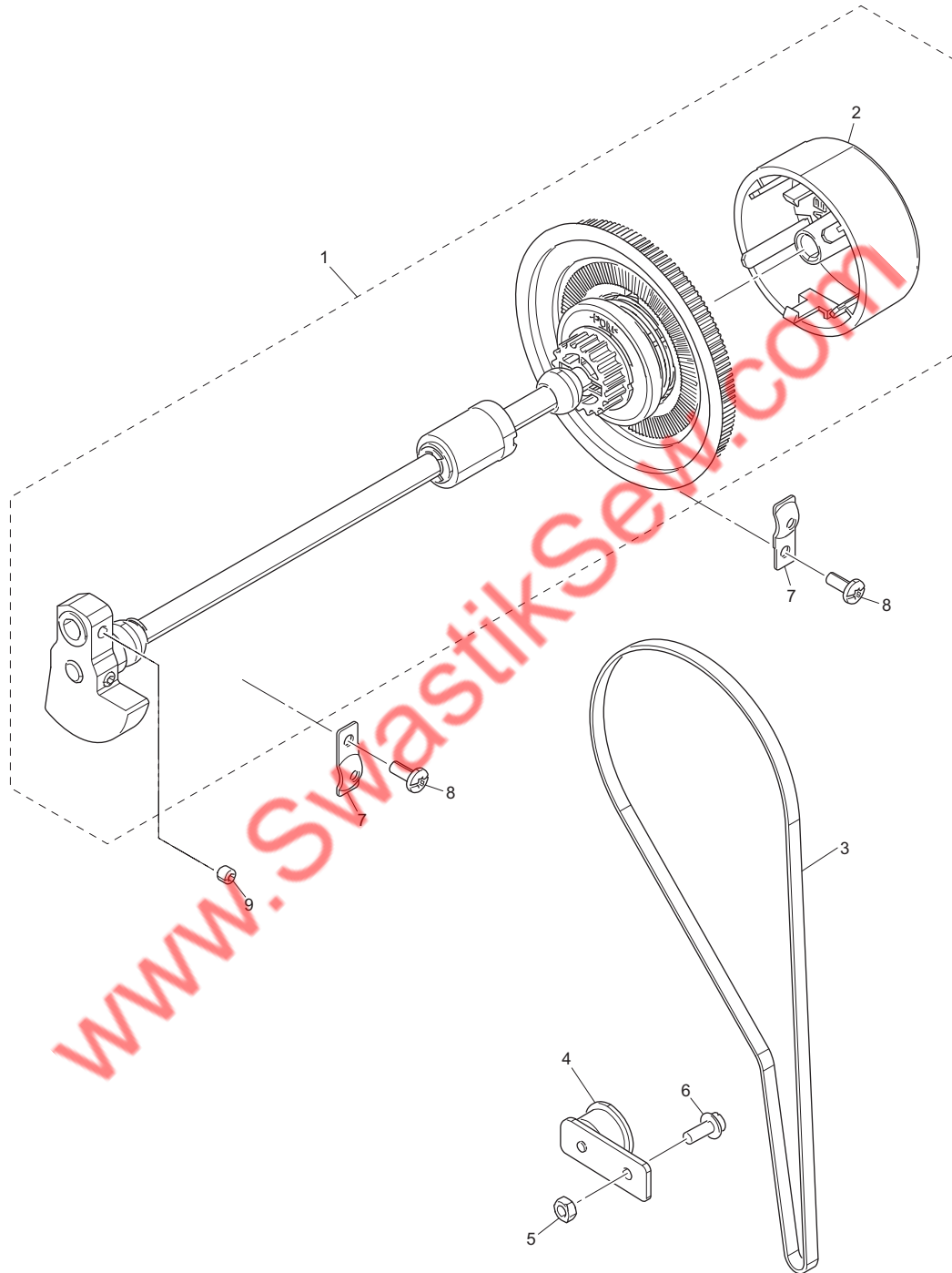
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

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(2) UPPER SHAFT MECHANISM



(2) UPPER SHAFT MECHANISM

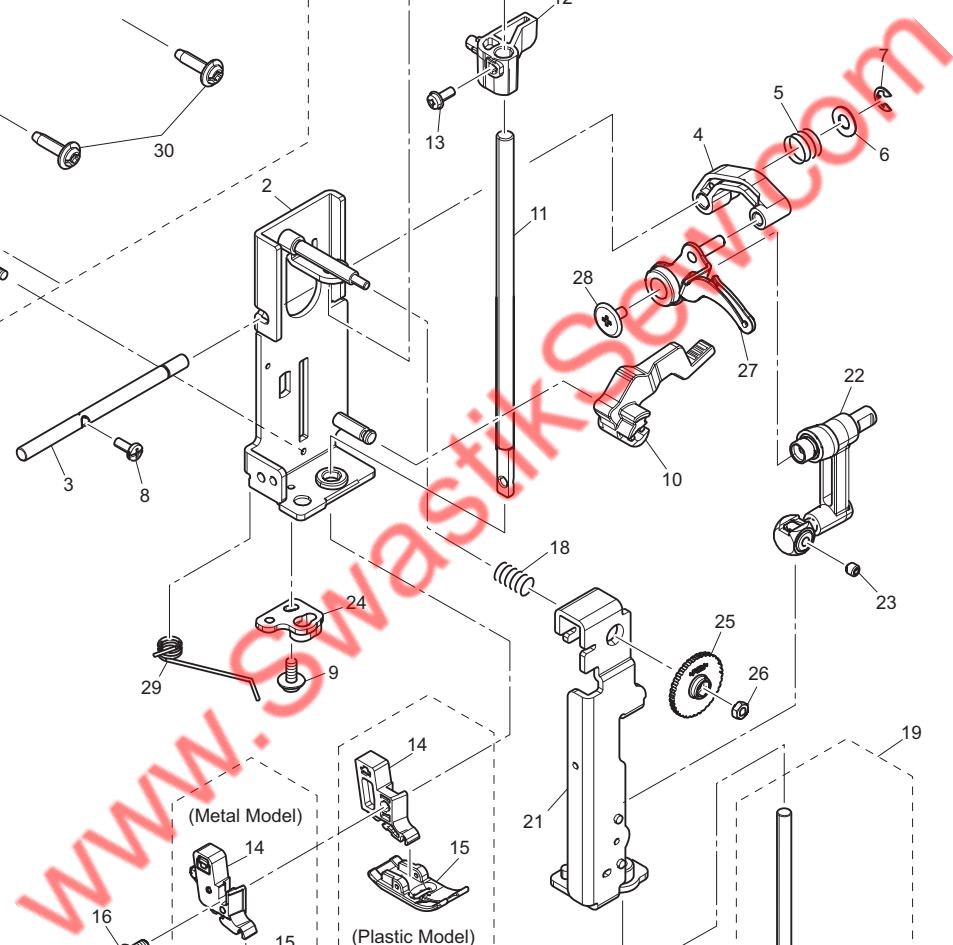
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Exploded view diagram of a mechanical assembly, likely a model train locomotive mechanism, showing various components and their assembly points. The parts are numbered 1 through 30.

Key components and assembly points:

- Frame/Structure:** Part 2 is the main vertical frame. Part 11 is a long vertical shaft. Part 19 is a horizontal shaft.
- Shafts and Gears:** Part 3 is a horizontal shaft. Part 8 is a small pin. Part 9 is a small screw. Part 13 is a small pin. Part 14 is a small gear. Part 15 is a small gear. Part 16 is a small gear. Part 18 is a coiled spring. Part 21 is a vertical shaft. Part 25 is a gear. Part 26 is a small pin. Part 28 is a small pin.
- Levers and Connectors:** Part 4 is a lever. Part 5 is a small pin. Part 6 is a small pin. Part 7 is a small pin. Part 10 is a lever. Part 22 is a lever. Part 23 is a small pin. Part 27 is a lever. Part 29 is a lever.
- Other Components:** Part 1 is a small pin. Part 12 is a small pin. Part 17 is a small pin. Part 20 is a small pin. Part 30 is a small pin.

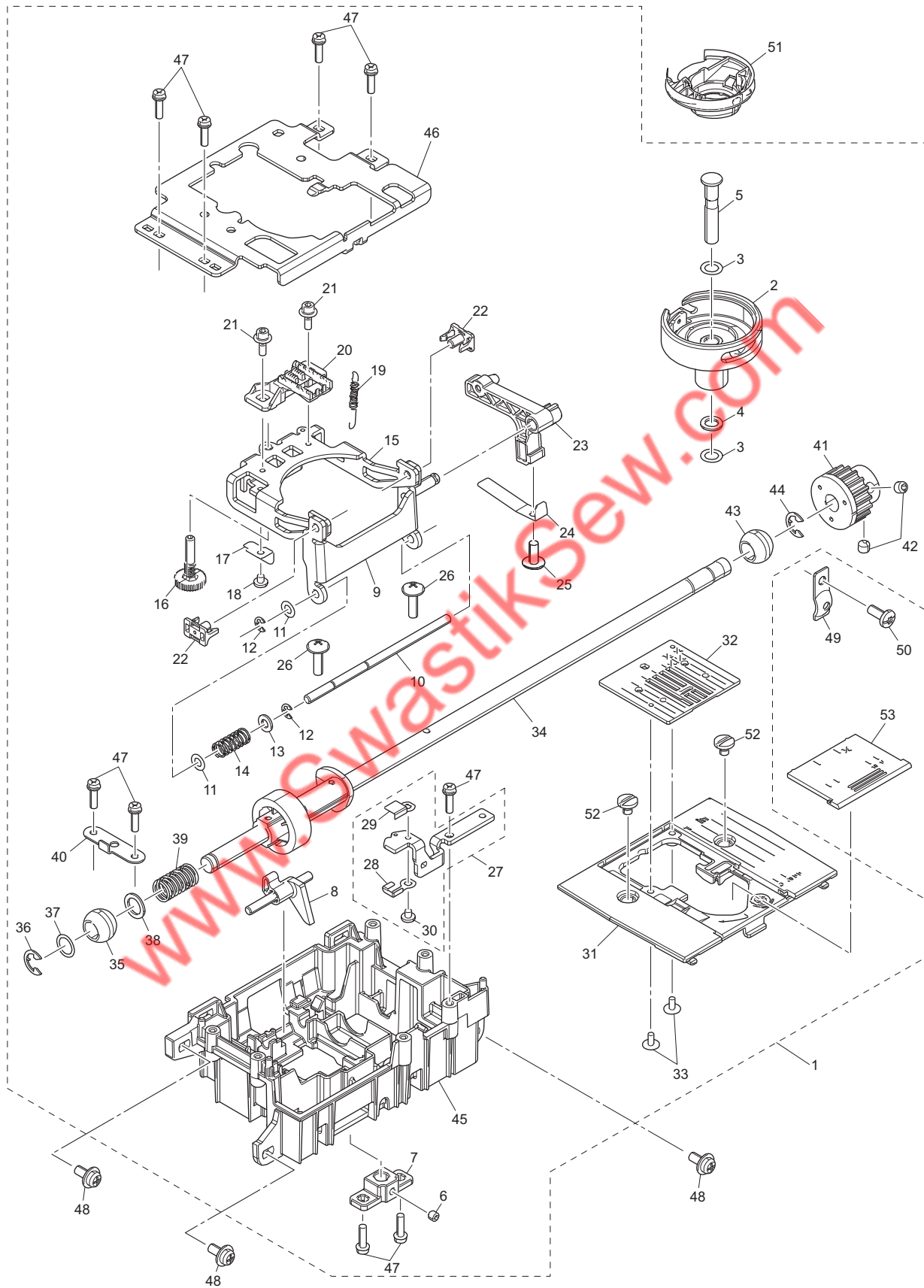
Assembly instructions are provided for the (Metal Model) and (Plastic Model) versions of the assembly.



(3) NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS
1	XG5080001	NEEDLE UNIT SUPPLY ASSY NJ (JS60, JA20)	
	XG5081001	NEEDLE UNIT SUPPLY ASSY NJ (artwork10)	
2	XG3466001	BASE HOLDER ASSY	
3	XG3468001	SHAFT	
4	XF3412001	THREAD TAKE-UP LEVER LINK	
5	XF3413001	SPRING	
6	XF3414001	WASHER	
7	048040346	RETAINING RING E4	
8	060300816	SCREW BIND M3X8	
9	XC3037021	SCREW3X10	
10	XF3415101	PRESSER FOOT LIFTER	
11	XG3469001	PRESSER BAR	
12	XG3470001	PRESSER BAR CLAMP	
13	X59642021	SCREW	
14	XE2555101	PRESSER FOOT HOLDER ASSY (JS60, JA20)	
	XF3421101	PRESSER FOOT HOLDER (artwork10)	
15	XC4901121	ZIGZAG PRESSER FOOT	
16	XG1343001	SCREW SM3.57-40X8	
17	XC4900021	SPRING	
18	XG3471001	NEEDLE BAR SUPPORTER SPRING	
19	XE3825002	NEEDLE BAR ASSY N	
20	XE3827001	NEEDLE CLAMP SCREW	
21	XG3473001	NEEDLE BAR SUPPORTER ASSY	
22	XZ5094101	NEEDLE BAR CRANK ROD ASSY	
23	012400432	SET SCREW SOCKET (FT) M4X4	
24	XF3433001	NEEDLE BAR SUPPORTER GUIDE	
25	XF3434001	NEEDLE BAR SUPPORTER PRESSER	
26	021300206	NUT 2 M3	
27	XC8564031	THREAD TAKE-UP LEVER	
28	XE1999001	SCREW, FLAT SM3.57-40X7 L	
29	XG3475001	SPRING	
30	XZ0074021	TAPTITE,CUP S 4X16	
31	XE9462001	CUP SCREW M3X20	
32	0A5401006	SCREW PAN (S/P WASHER) M4X10	

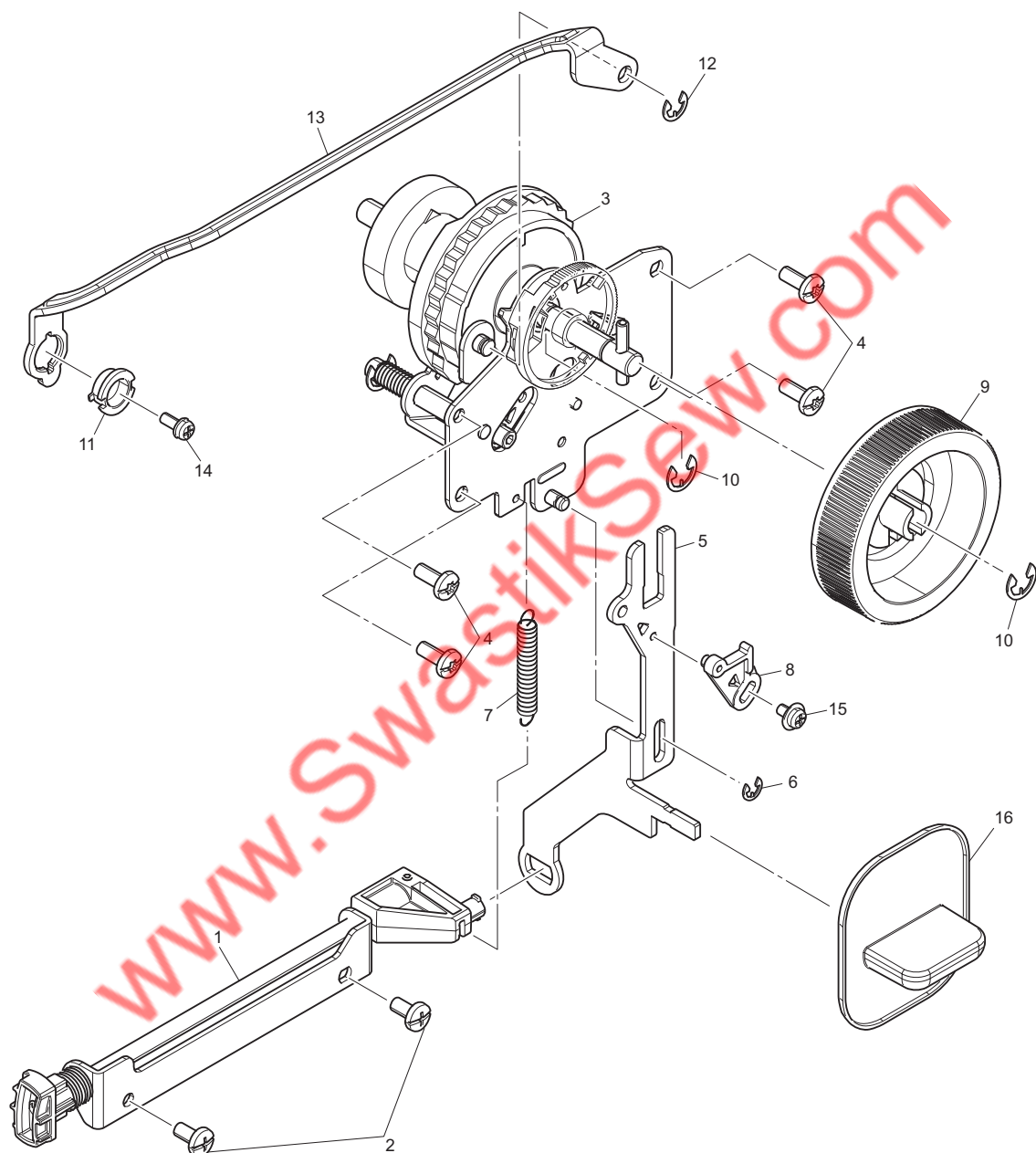
(4) FEED UNIT



(4) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XG5082001	FEED UNIT SUPPLY ASSY NJ		45	XG3494101	FEED HOLDER	1000053364
2	XE9837001	OUTER ROTARY HOOK ASSY		46	XG3495001	NEEDLE PLATE HOLDER	
3	137805022	SPACER		47	XZ5031001	TAPTITE PAN P (S/P W) 3X12	
4	137976021	WASHER 6		48	0A5401006	SCREW PAN (S/P WASHER) M4X10	
5	XD1943021	OUTER ROTARY HOOK SHAFT		49	132421021	BUSHING PRESSER	
6	014400632	SET SCREW SOCKET (CP) M4X6		50	X57908021	TAPTITE,BIND S M4X10	
7	XG3477001	SHAFT SUPPORTER		51	XE7756101	INNER ROTARY HOOK ASSY	
8	XG3478001	VERTICAL LEVER		52	XE9735001	SCREW NEEDLE PLATE	
9	XG3480001	FEED ARM A SUB ASSY		53	XF2404001	SLIDE PLATE SUPPLY ASSY	
10	XG3482001	HORIZONTAL FEED SHAFT					
11	137999020	POLYESTER SLIDER					
12	048030346	RETAINING RING E3					
13	XF3450001	HORIZONTAL FEED SHAFT WASHER					
14	XF3451001	HORIZONTAL FEED SHAFT SPRING					
15	XG3484001	FEED STAND					
16	XF3455001	VERTICAL ADJUSTER SCREW					
17	XG3485001	VERTICAL FEED SPRING PLATE					
18	XC6055021	SCREW, BIND M3X3					
19	XG3486001	SPRING					
20	XG3487001	FEED DOG					
21	XC3037021	SCREW3X10					
22	XF3460001	FEED ARM A PIN					
23	XF3461001	FEED ARM B ASSY					
24	XF3464001	FEED SUPPORTING PLATE					
25	087411016	TAPTITE CUP B M4X10					
26	087411416	TAPTITE CUP B M4X14					
27	XG3489001	INNER ROTARY HOOK PLATE ASSY					
28	XF3467001	SPRING PLATE					
29	XF3468001	SPRING ASSIST PLATE					
30	XC6055021	SCREW, BIND M3X3					
31	XF3470101	NEEDLE PLATE B					
32	XF3471301	NEEDLE PLATE A					
33	0A2260606	SCREW PAN (P WASHER) M2.6X6					
34	XG3492001	LOWER SHAFT SUB ASSY					
35	X52664020	LOWER SHAFT BUSHING					
36	048060346	RETAINING RING E6					
37	X51383020	WASHER, THRUST					
38	XF3478001	LOWER SHAFT WASHER					
39	XF3479001	LOWER SHAFT SPRING					
40	XF3481001	BUSHING PRESSER					
41	XC4943021	TIMING PULLEY D					
42	014500532	SET SCREW SOCKET (CP) M5X5					
43	X52664020	LOWER SHAFT BUSHING					
44	048060346	RETAINING RING E6					

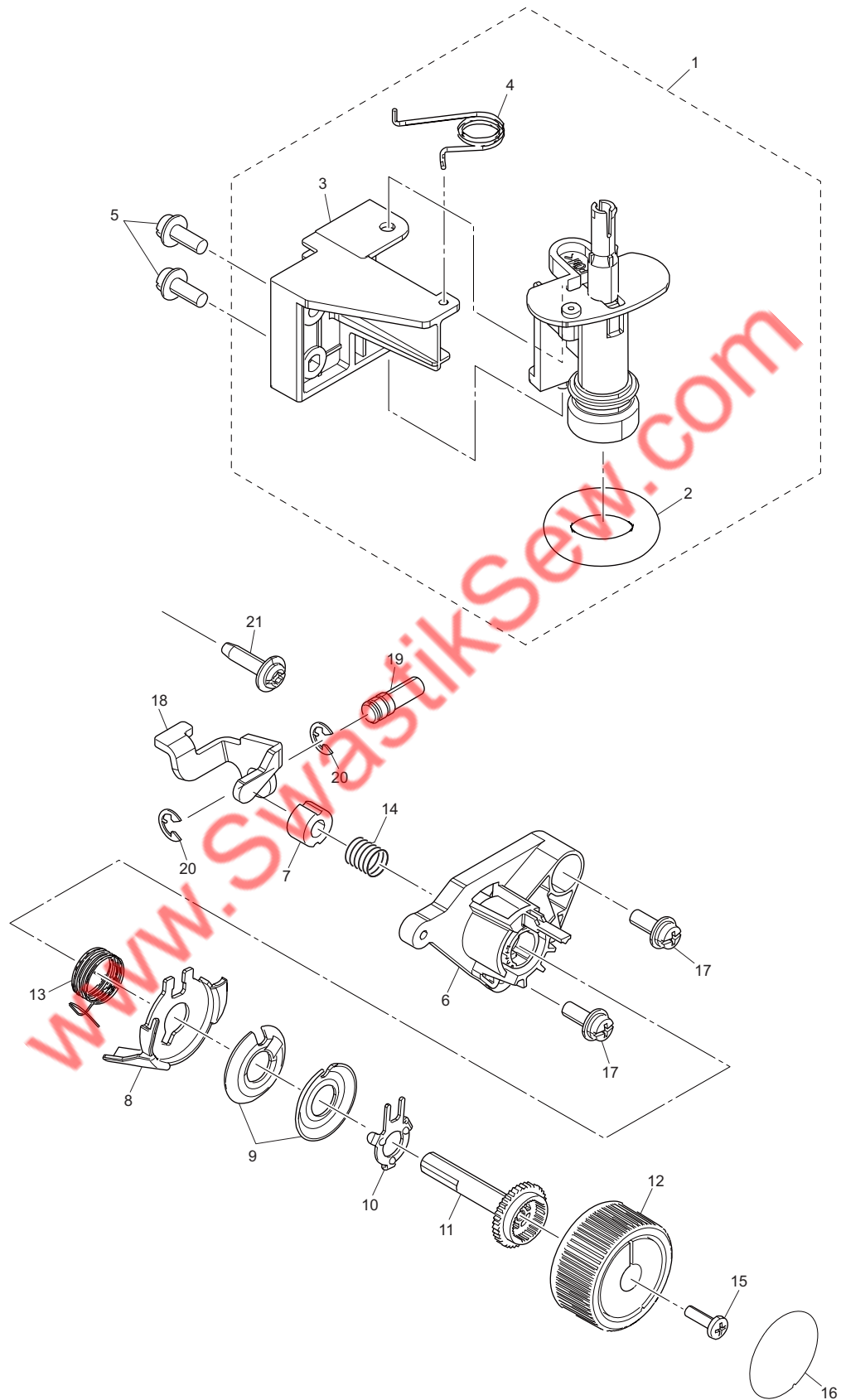
(5) FEED CONTROL / PATTERN SELECTING MECHANISM



(5) FEED CONTROL / PATTERN SELECTING MECHANISM

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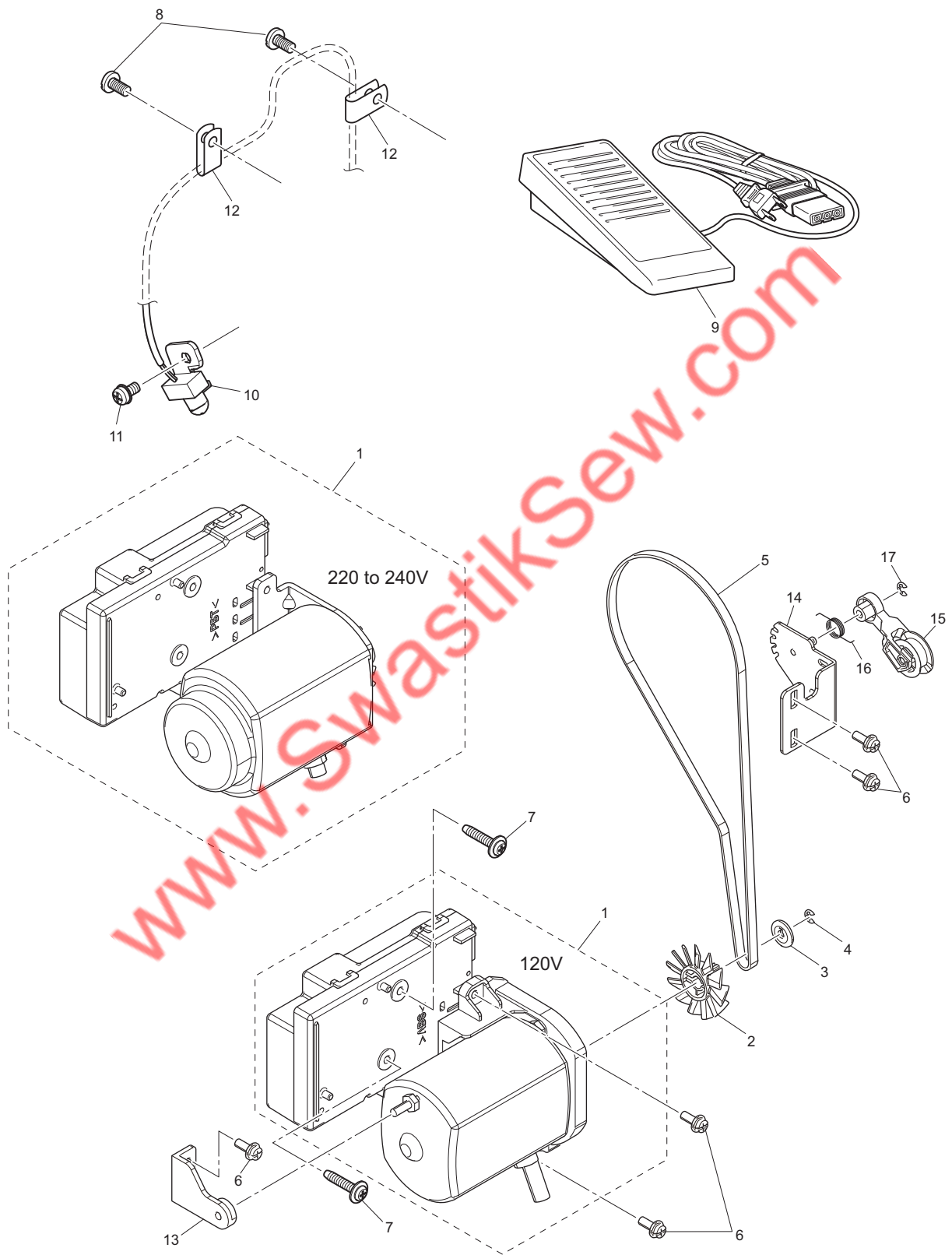
(6) BOBBIN WINDING / NEEDLE THREADING MECHANISM



(6) BOBBIN WINDING / NEEDLE THREADING MECHANISM

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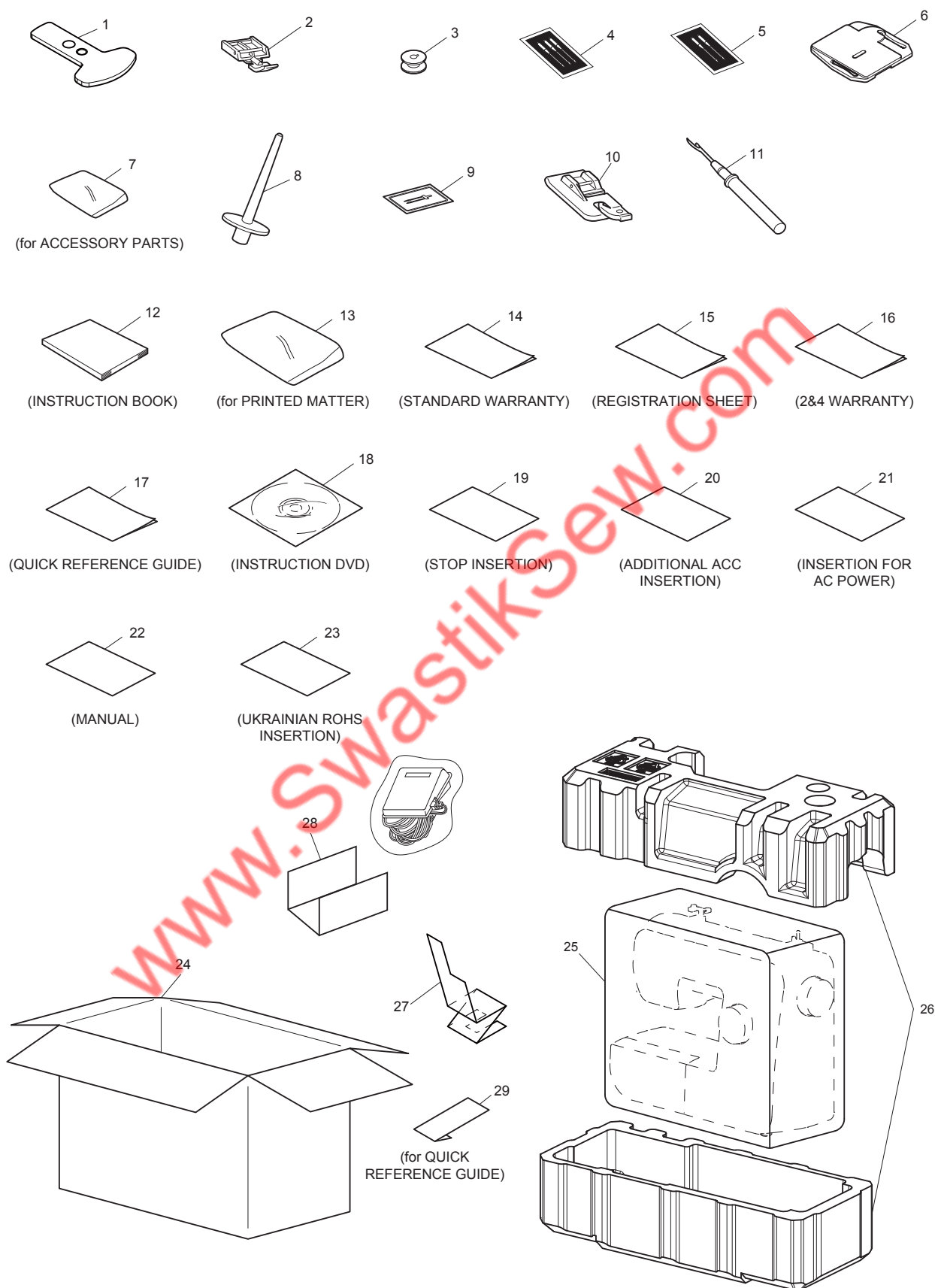
(7) MAIN MOTOR UNIT



(7) MAIN MOTOR UNIT

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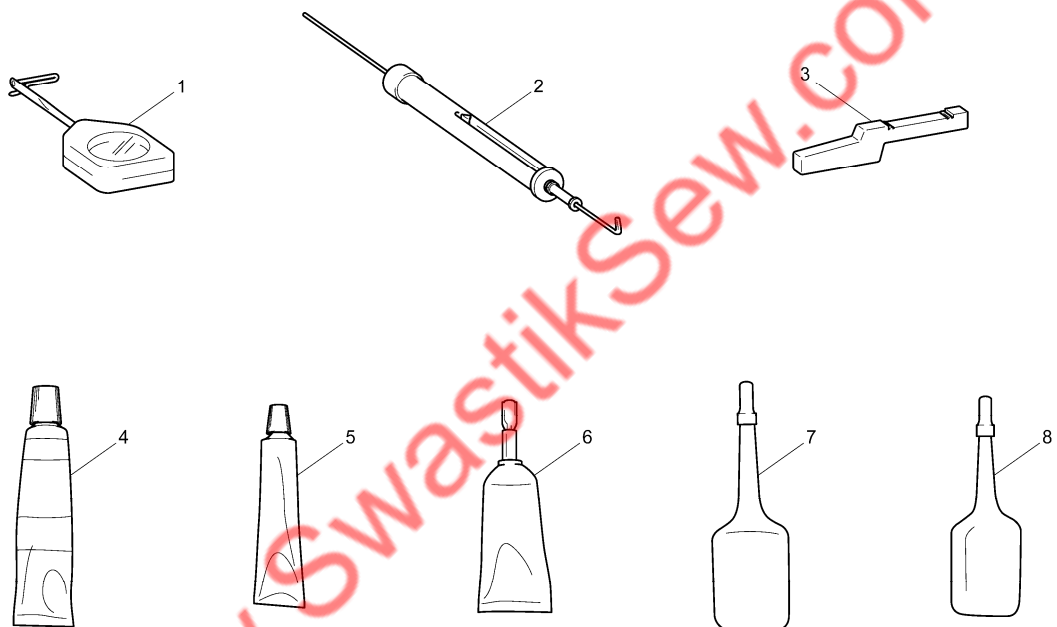
(8) ACCESSORY PARTS / USER MANUAL / PACKAGE



(8) ACCESSORY PARTS / USER MANUAL / PACKAGE

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SPARE PARTS



SPARE PARTS

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