



Home Sewing Machine

PARTS REFERENCE LIST

MODEL: SC9500

HS9500

XR1300

HC1850

XR1355

FS100WT

FS130QC

FS155

FS101

CE8100

CONFIDENTIAL

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MODEL LIST

[illegible]

Country Code & Abbreviation of Country Name

[illegible]

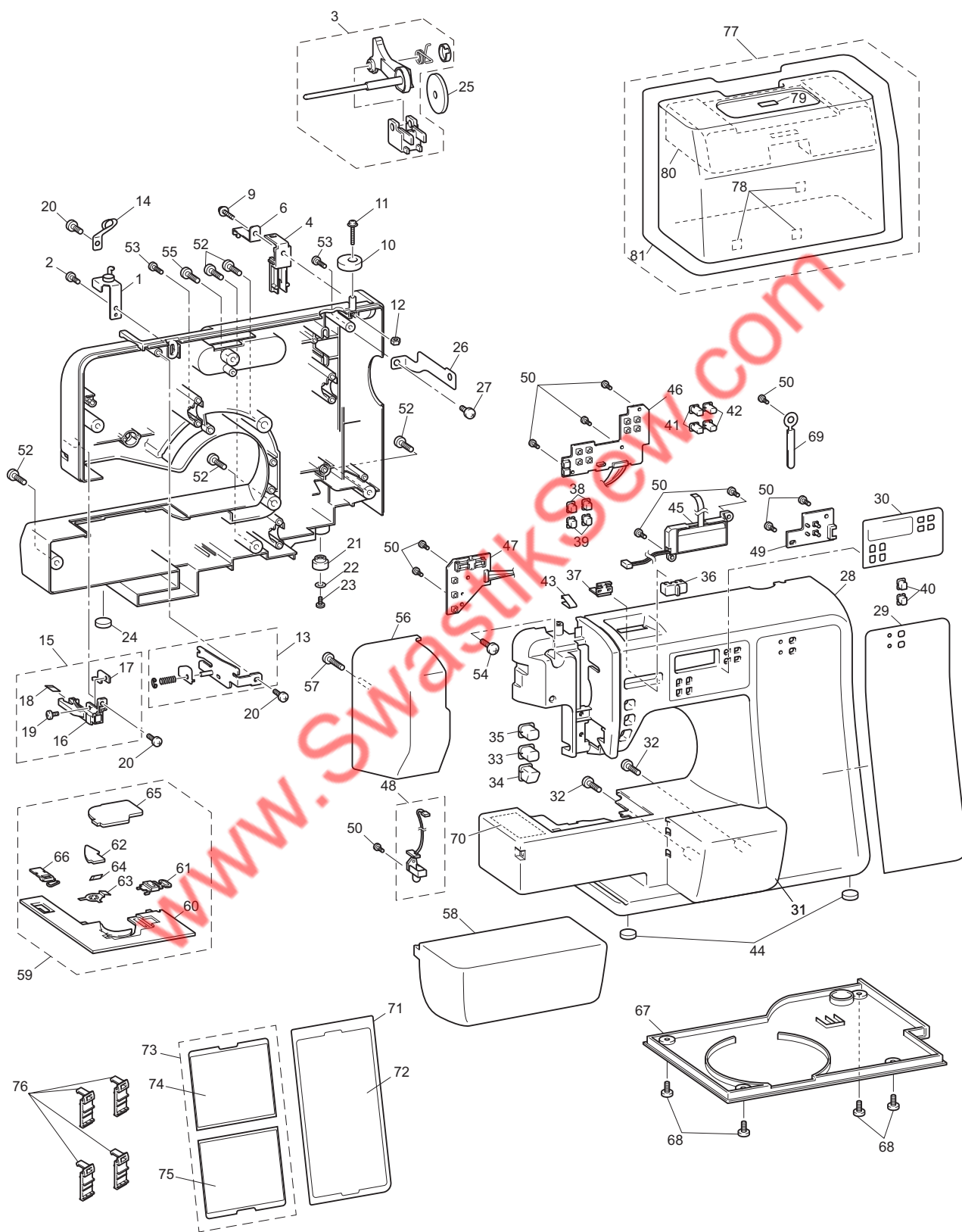
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

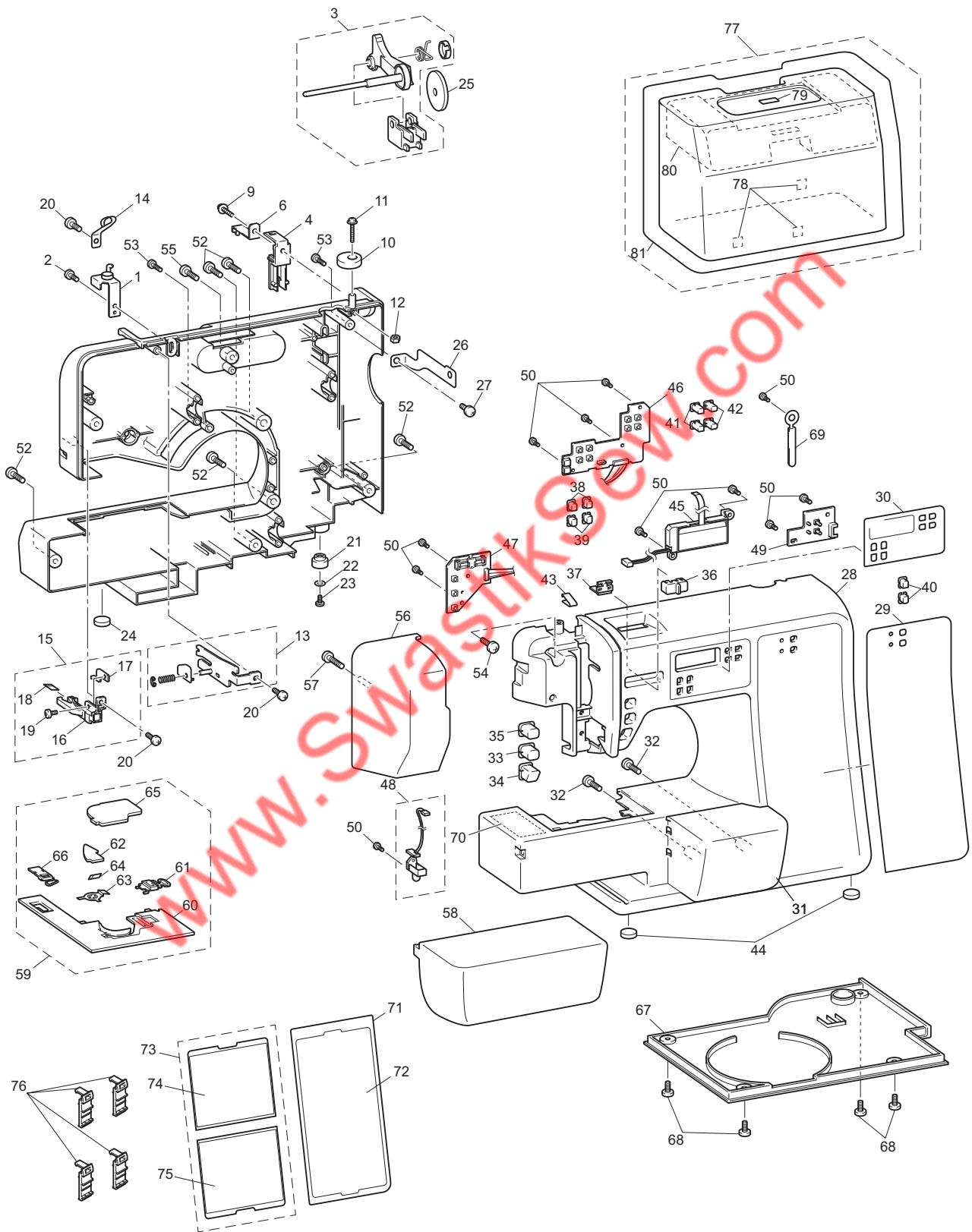
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6631001	BOBBIN WINDER GUIDE ASSY		30	XE9755001	DECORATION PLATE B (SC9500)	
2	0A5300806	SCREW PAN (S/P WASHER) M3X8			XF0909001	DECORATION PLATE B (HS9500)	1000026074
3	XE6425104	SPOOL PIN	1000031891		XF3956001	DECORATION PLATE B (XR1300)	1000030276
3	XG2975001	SPOOL PIN ASSY (FS100WT, FS130QC, FS155 (888V67), FS101)			XF4425001	DECORATION PLATE B (HC1850)	1000031131
	XF4744001	SPOOL PIN ASSY (OTHER)	1000031891		XF6610001	DECORATION PLATE B (XR1355)	1000036113
4	XE6427001	SPOOL PIN HOLDER			XG0826001	DECORATION PLATE B (FS100WT)	1000043930
5	XE7218004	SPOOL PIN SUPPORTER	1000031891		XG0838001	DECORATION PLATE B (FS130QC)	1000043931
6	XE6633001	SPOOL PIN STOP PLATE			XG2882001	DECORATION PLATE B (FS155)	
7	XE7626004	SPOOL PIN SPRING COVER	1000031891		XG2892001	DECORATION PLATE B (FS101)	
8	XE7695004	SPOOL PIN SPRING	1000031891		XG3812001	DECORATION PLATE B (CE8100)	
9	087411416	TAPTITE CUP B M4X14		31	XG1982001	DECORATION COVER S (FS100WT, FS130QC, FS155 (888V67), FS101)	
10	XF7875001	BOBBIN PRESSER (FS155, FS101)			XE8562001	DECORATION COVER (OTHER)	
	XE8912001	BOBBIN PRESSER (OTHER)		32	085411416	TAPTITE BIND B M4X14	
11	0A4302006	SCREW PAN (S/P WASHER) M3X20		33	XE6444001	REVERSE BUTTON	
12	021300106	NUT 1 M3		34	XE8856001	SS BUTTON	
13	XE6429001	THREAD GUIDE PLATE ASSY		35	XE6446001	NP BUTTON	
14	XE6634001	THREAD GUIDE SUPPORTING PLATE		36	XE6448001	SV KEYTOP	
15	XE7286001	CUTTER COVER ASSY		37	XE6500001	SV JOINT PLATE	
16	XE6640001	CUTTER COVER		38	XE6449001	SELECTING BUTTON A	
17	XE6641001	CUTTER HOLDER PLATE		39	XE6450001	SELECTING BUTTON B	
18	X80321021	NT LOWER THREAD CUTTER		40	XE8563001	SELECTING BUTTON C	
19	060300416	SCREW BIND M3X4		41	XE6451001	MANUAL BUTTON A	
20	085411016	TAPTITE BIND B M4X10		42	XE6452001	MANUAL BUTTON B	
21	138337022	RUBBER CUSHION A		43	XE0849001	FRONT COVER THREAD GUARD	
22	026350235	WASHER PLAIN M 3.5		44	XC4077021	BASE PLATE RUBBER	
23	083361216	TAPTITE PAN B M3.5X12		45	XE2336001	SINGLE LIGHT GUIDE ASSY:M1YM	1000051208
24	XC4077021	BASE PLATE RUBBER		46	XE8573001	OPERATION PCB SUPPLY ASSY V67	
25	XE1372001	SPOOL PRESSER C		47	XE7607101	SSVR PCB SUPPLY ASSY CP4	
26	XE8361001	BELT STOPPER PLATE		48	XE9784001	LED LAMP SUPPLY ASSY CP4S	
27	085411416	TAPTITE BIND B M4X14		49	XF3950001	MODE SELECT PCB SUPPLY ASSY B (HC1850, XR1355, FS100WT, FS130QC, FS155: MYS, HKG)	1000031131
28	XG2086001	FRONT COVER (SC9500, FS100WT, FS130QC, FS155 (888V67), FS101)			XF3923001	MODE SELECT PCB SUPPLY ASSY A (CE8100)	
	XZ5127121	FRONT COVER (OTHER)	1000031390		XE6380101	MODE SELECT PCB SUPPLY ASSY (OTHER)	
29	XE9754001	DECORATION PLATE A (SC9500)		50	085311016	TAPTITE BIND B M3X10	1000024510
	XF0908001	DECORATION PLATE A (HS9500)	1000026074	51	X53169020	BAND	1000024510
	XF3955001	DECORATION PLATE A (XR1300)	1000030276	52	XZ5049001	GIZA TITE (S/P W) 5X18	
	XF4423001	DECORATION PLATE A (HC1850)	1000031131	53	XE2261001	GIZA TITE (S/P W) 4X25	
	XF6609001	DECORATION PLATE A (XR1355)	1000036113	54	XC3588021	GIZA TITE 4X12	
	XG0824001	DECORATION PLATE A (FS100WT)	1000043930	55	XC7566051	SCREW, PAN(S/P WASHER) M4X8	
	XG0837001	DECORATION PLATE A (FS130QC)	1000043931	56	XG0646001	FACE PLATE (SC9500, FS130QC, FS155 (888V67), FS101)	
	XG2881001	DECORATION PLATE A (FS155)			XE6454001	FACE PLATE (OTHER)	1000026074
	XG2891001	DECORATION PLATE A (FS101)					
	XG3811001	DECORATION PLATE A (CE8100)					

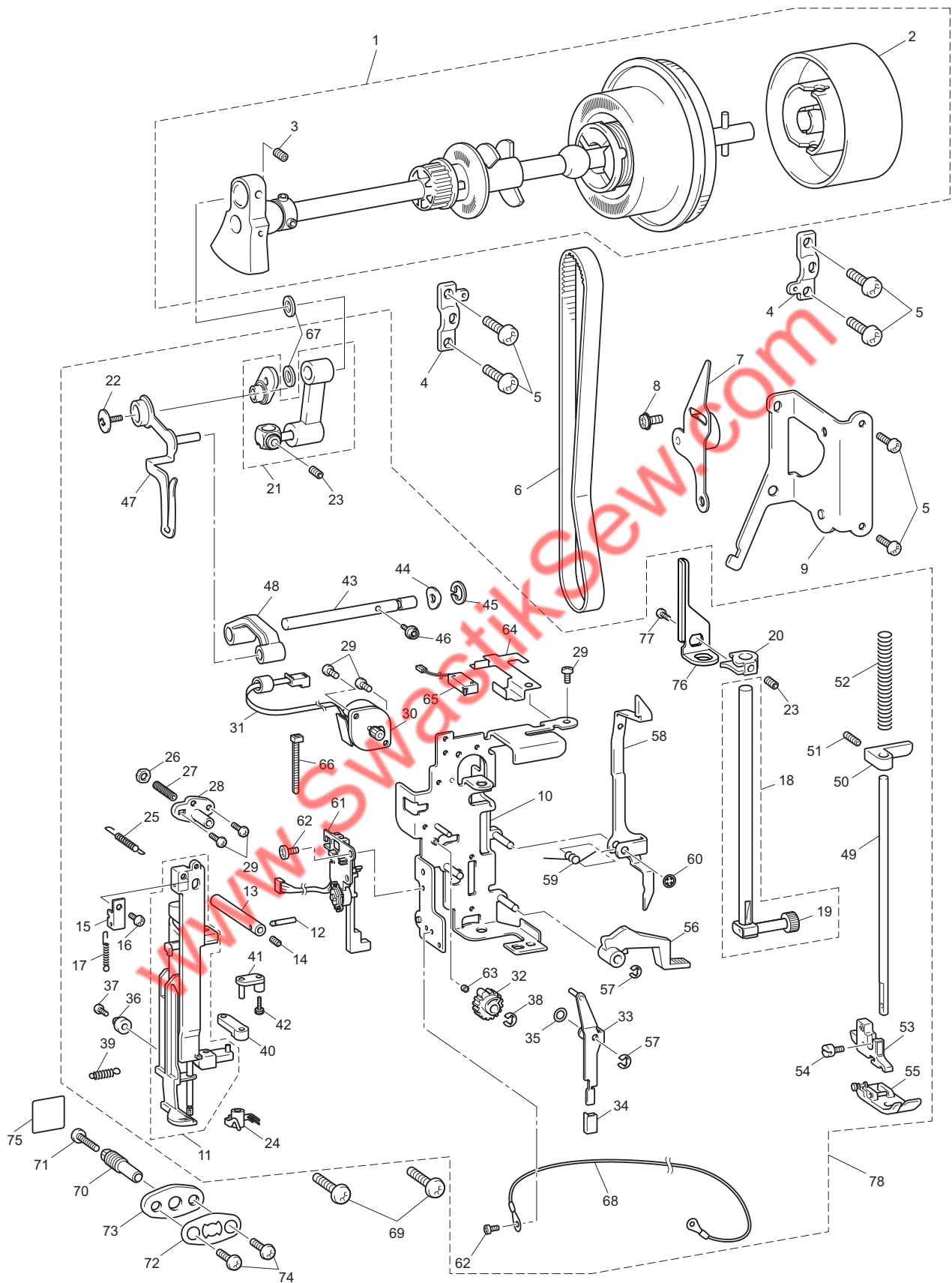
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
57	XA3337022	TAPTITE,CUP P M4X20	
58	XG0650001	ACCESSORY TABLE (SC9500, FS130QC, FS155 (888V67), FS101)	
	XE6455001	ACCESSORY TABLE (OTHER)	1000026074
59	XE6456001	NEEDLE PLATE B ASSY	
60	XE6457001	NEEDLE PLATE B	
61	XC7371022	SLIDE BUTTON	
62	XD1666052	CUTTER COVER	
63	XC2368121	SPRING PLATE	1000031909
64	X80321021	NT LOWER THREAD CUTTER	
65	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
66	XE7163001	SLIDE BUTTON B	
67	XG1981001	BASE COVER (SC9500, FS130QC, FS155 (888V67), FS101)	
	XE6459001	BASE COVER (OTHER)	
68	085411016	TAPTITE BIND B M4X10	1000043034
69	X52318021	COACHING CLIP CS-2	
70	XG0195001	LOWER THREAD GUIDE LABEL	
71	XF4426001	PANEL COVER ASSY (HC1850)	1000031131
	XF6611001	PANEL COVER ASSY (XR1355)	1000036113
	XG3813001	PANEL COVER ASSY (CE8100)	
72	XF4428101	PANEL LABEL A (HC1850)	1000046448
	XF6612001	PANEL LABEL A (XR1355)	1000036113
	XG3814001	PANEL LABEL A (CE8100)	
73	XF4429001	PANEL PLATE ASSY (HC1850)	1000031131
	XF6613001	PANEL PLATE ASSY (XR1355)	1000036113
	XG3815001	PANEL PLATE ASSY (CE8100)	
74	XF4431001	PANEL LABEL B (HC1850)	1000031131
	XF6614001	PANEL LABEL B (XR1355)	1000036113
	XG3816001	PANEL LABEL B (CE8100)	
75	XF4432001	PANEL LABEL C (HC1850)	1000031131
	XF6615001	PANEL LABEL C (XR1355)	1000036113
	XG3817001	PANEL LABEL C (CE8100)	
76	XF4433001	PANEL PLATE HOLDER (HC1850, XR1355, CE8100)	1000031131
77	XG0863001	HARD CASE ASSY (885V67)	
	XG4567001	HARD CASE ASSY (888V67)	
78	125440020	CASE FELT	
79	XD0271021	MODEL MARK	
80	XE6461001	UNDER CASE POLYSTYRENE	
81	X60439121	BAG 630X630T	
	XE7021001	MYLAR STICKER OF LCD (XR1300, CE8100)	1000030276
	XF1219001	ACCESSARY STICKER (XR1300, FS100WT, FS130QC, FS155, FS101, CE8100)	1000030276

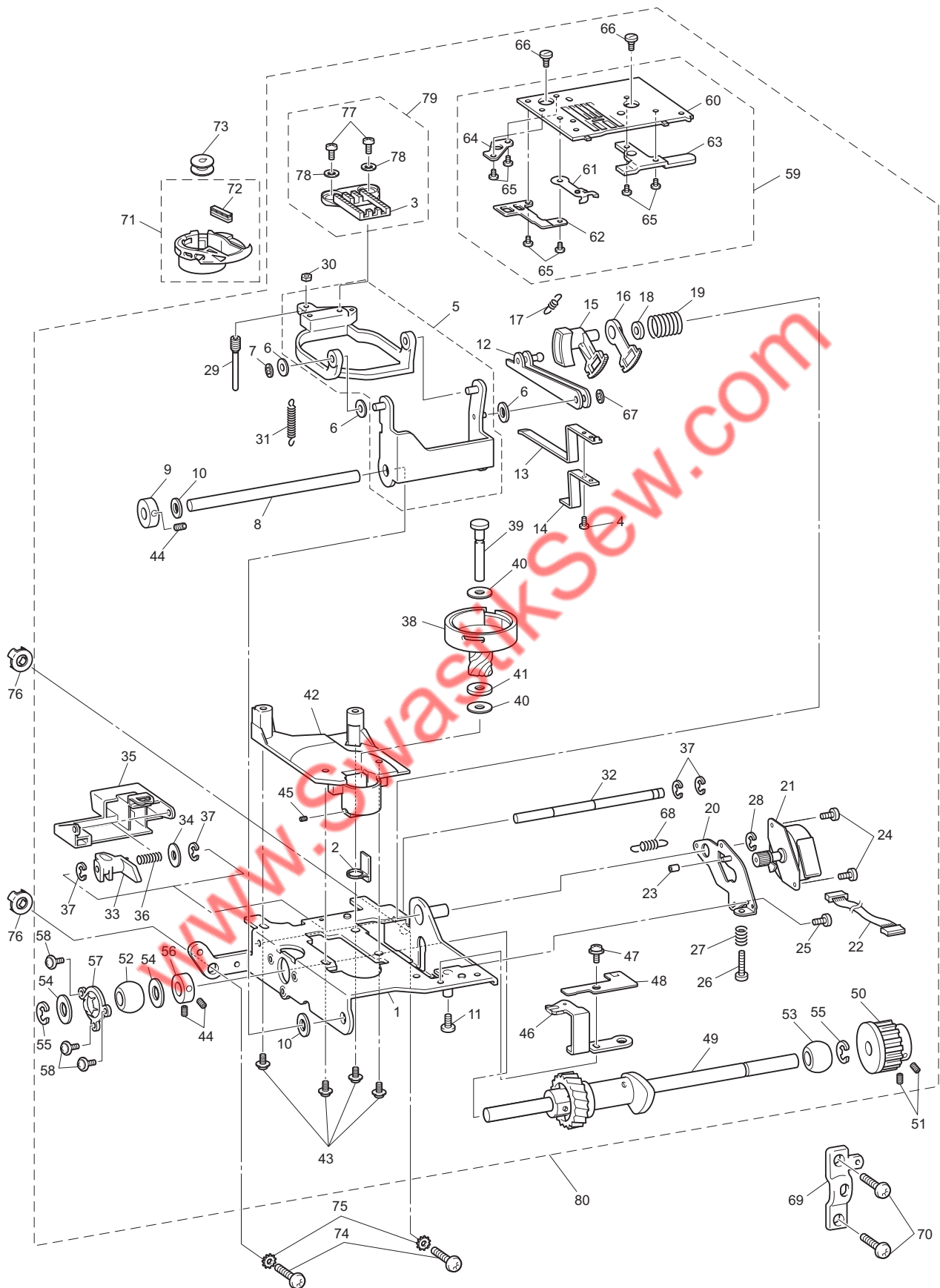
(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT



(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				43	XC8765121	SHAFT	
1	XE7621001	UPPER SHAFT SUPPLY ASSY CP4		44	XZ5030001	WASHER, SPRING	
2	XC3529021	PULLEY		45	048050343	RETAINING RING E5	1000038911
3	012500532	SET SCREW SOCKET (FT) M5X5		46	XC3338021	SCREW 3X8	
4	XC3534121	UPPER SHAFT BEARING PRESSER		47	XC8564031	THREAD TAKE-UP LEVER	
5	XC3496021	GIZA TITE 5X16		48	XC4897020	THREAD TAKE-UP LEVER LINK	
6	XC4869021	T BELT 420-5GT-6		49	XC4898021	PRESSER BAR	
7	XC4870121	TENSION PULLEY ASSY	1000039114	50	XC4899121	PRESSER BAR CLAMP	
8	0A4400806	SCREW PAN (S/P WASHER) M4X8		51	XC7207021	SCREW STUD M5	
9	XC8739020	TENSION PULLEY HOLDER		52	XC4900021	SPRING	
NEEDLE BAR / PRESSER FOOT UNIT				53	XE2555101	PRESSER FOOT HOLDER ASSY	
10	XC8741121	BASE HOLDER ASSY		54	XG1343001	SCREW SM3.57-40X8	1000045722
11	XE8695001	NEEDLE BAR SUPPORTER ASSY		55	XZ5134001	Z FOOT	1000031539
12	XC2420020	SHAFT		56	XC4902021	PRESSER FOOT LIFTER	
13	XC8754021	NEEDLE HOLDER SHAFT A		57	048040343	RETAINING RING E4	1000038911
14	014300532	SET SCREW SOCKET (CP) M3X5		58	XC8766020	THREAD RELEASE LEVER	
15	XC8755020	PLATE		59	XC4904121	SPRING	
16	060300516	SCREW BIND M3X5		60	146200021	RETAINING RING, CS4	
17	X50476021	SPRING		61	XF9982001	BH SWITCH ASSY	1000051160
18	XE3825001	NEEDLE BAR ASSY N		62	0A4400806	SCREW PAN (S/P WASHER) M4X8	
19	XE3827001	NEEDLE CLAMP SCREW		63	XC8773020	RUBBER	
20	XF4780101	NEEDLE THREAD BLOCK	1000038237	64	XC8774021	PRESSER SWITCH HOLDER	
21	XF5017001	NEEDLE BAR CRANK ROD ASSY	1000032403	65	XC8775021	PF SWITCH ASSY, LE	
22	132051022	SCREW, FLAT SM3.57-40X7 L		66	X53169020	BAND	
23	012400432	SET SCREW SOCKET (FT) M4X4		67	X53330020	WASHER	1000025734
24	XA1854051	THREADER HOOK ASSEMBLY		68	XE3856001	LEAD WIRE ASSY: GROUND	
25	XC2429021	SPRING		69	XC4961021	GIZA TITE 5X20	
26	X56851021	LOCK NUT		70	XC4905121	ADJUSTING SCREW	
27	014401232	SET SCREW SOCKET (CP) M4X12		71	060302506	SCREW BIND M3X25	
28	XC8756021	SHAFT BUSHING		72	XC6056120	PLATE SPRING	
29	060300616	SCREW BIND M3X6		73	XC4906020	ADJUSTING PLATE	
30	XC8757021	Z PULSE MOTOR: M35SP-9N		74	085411016	TAPTITE BIND B M4X10	
31	XC8759021	LEAD WIRE ASSY, ZPM-LE		75	XC4907021	LABEL	
32	XC8760020	Z ZIGZAG CAM		76	XF4779101	NEEDLE THREAD GUIDE PLATE	1000038237
33	XC8761121	Z ZIGZAG LEVER ASSY		77	XZ5106201	SCREW. M2.6	1000038237
34	XC8764020	Z LEVER CAP					
35	137713020	POLYESTER SLIDER		78	XG3670001	NEEDLE UNIT SUPPLY ASSY CP4	1000051160
36	XC2435020	ZIGZAG ADJUSTING NUT					
37	018301032	BOLT SOCKET M3X10					
38	048030343	RETAINING RING E3	1000038911				
39	XC2748021	SPRING-Z					
40	XC2436021	NEEDLE HOLDER BLOCK					
41	XC2437021	SHAFT ASSY					
42	XC3037021	SCREW3X10					

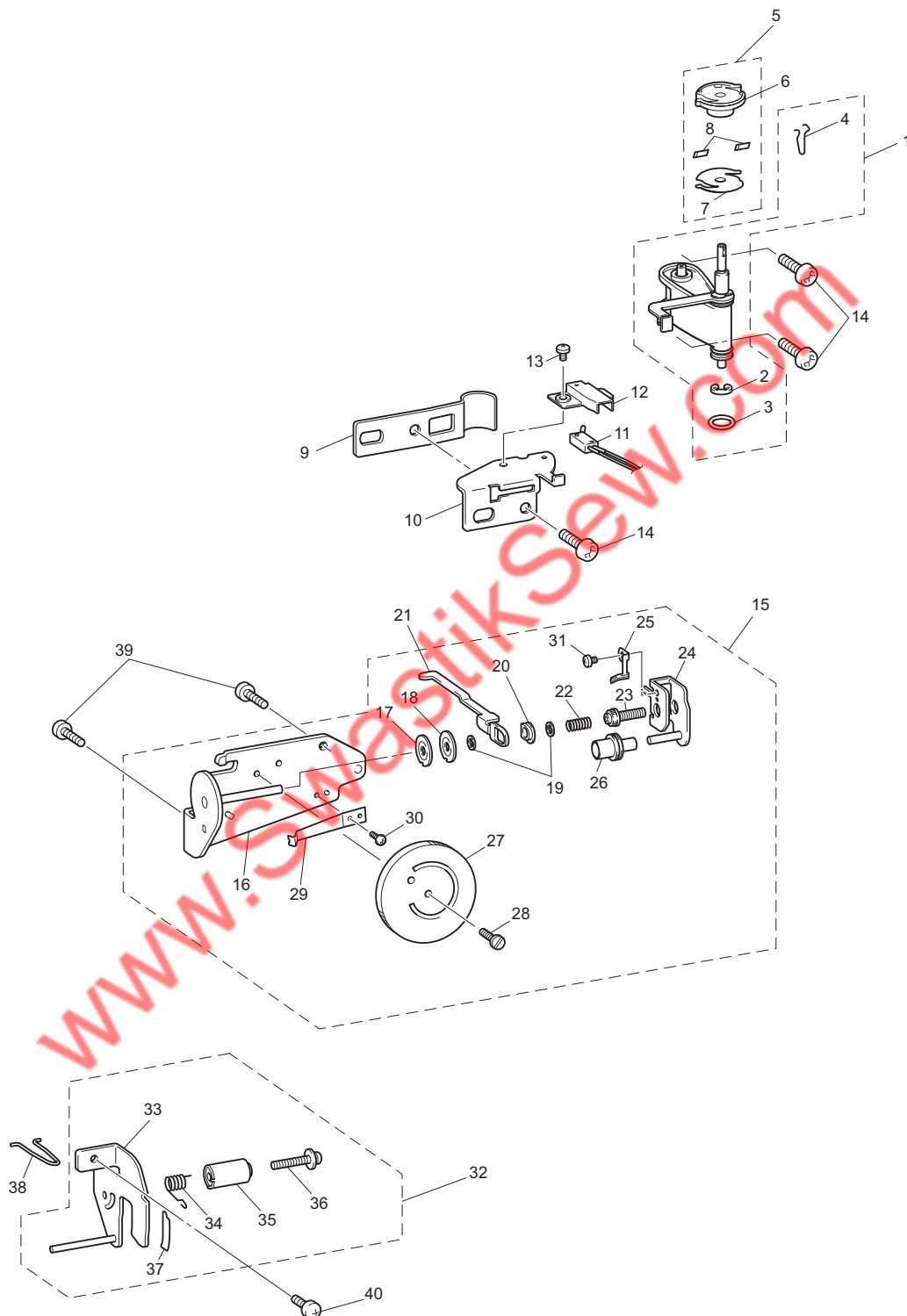
(3) FEED UNIT



(3) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6467201	BASE PLATE ASSY	1000033187	45	014400632	SET SCREW SOCKET (CP) M4X6	
2	XE5656001	FEED ARM SUPPORTER		46	XE7558001	INNER ROTARY HOOK BRACKET ASSY	
3	XE7489201	FEED DOG	1000049231	47	0A5300806	SCREW PAN (S/P WASHER) M3X8	
4	060300616	SCREW BIND M3X6		48	XE7323101	IRH BRACKET SUPPORT PLATE	
5	XE2015201	FEED BAR ASSY		49	XC8796021	LOWER SHAFT ASSY	
6	137999020	POLYESTER SLIDER		50	XC4943021	TIMING PULLEY D	
7	146200021	RETAINING RING, CS4		51	014500532	SET SCREW SOCKET (CP) M5X5	
8	XC8789121	HORIZONTAL FEED SHAFT	1000032545	52	X52664020	LOWER SHAFT BUSHING	
9	130676121	SET SCREW COLLAR		53	XC3792020	UPPER SHAFT BUSHING	
10	X50546020	WASHER,THRUST		54	X51383020	WASHER,THRUST	
11	060301206	SCREW BIND M3X12		55	048060343	RETAINING RING E6	1000038911
12	XC4924021	FEED ARM ASSY		56	XC8798021	SET COLLAR	
13	XC4927021	FEED SUPPORTING PLATE		57	XC4944021	BUSHING PRESSER B	
14	XC4928120	FEED SUPPORTING PLATE B		58	085310616	TAPTITE BIND B M3X6	
15	XC2527121	FEED ADJUSTER		59	XE6468101	NEEDLE PLATE A ASSY	1000028832
16	XC2529020	F GEAR		60	XE6469001	NEEDLE PLATE A	
17	XC2530021	SPRING		61	XF2440001	STOPPER PLATE	1000028832
18	137713020	POLYESTER SLIDER		62	XE7164001	NEEDLE PLATE B SUPPORT PLATE	
19	XC2531021	SPRING		63	XE6471001	F GEAR STOPPER PLATE	
20	XC8791121	FPM HOLDER SUB ASSY	1000038228	64	XE6472001	NEEDLE PLATE HOLDER	1000029081
21	XC8757021	Z PULSE MOTOR:M35SP-9N		65	060260316	SCREW BIND M2.6X3	
22	XC8793021	LEAD WIRE ASSY,FPM-LE		66	XE6473001	SCREW NEEDLE PLATE	
23	XC8773020	RUBBER		67	X56655021	RETAINING RING: CSTW-3.5	
24	060300416	SCREW BIND M3X4		68	XE1478101	SPRING	1000025521
25	XE6639001	SCREW3X8		69	XC3534121	UPPER SHAFT BEARING PRESSER	
26	018402532	BOLT SOCKET M4X25	1000051398	70	XC3496021	GIZA TITE 5X16	
27	XC2537021	SPRING		71	XE7560001	INNER ROTARY HOOK ASSY	
28	XC9924021	RETAINING RING 10		72	XC3137000	PILE	
29	XC3941021	VERTICAL ADJUSTER SCREW ASSY		73	X52800120	BOBBIN	
30	XC2546121	M5 NUT	1000042713	74	XC3805021	GIZA TITE 5X16	
31	XE1940001	SPRING		75	XZ5053001	WASHER EX TOOTH 5	
32	XC8794021	VERTICAL FEED SHAFT		76	XE8564001	UNIT WASHER	
33	XC2551020	VERTICAL LEVER		77	060300816	SCREW BIND M3X8	1000046307
34	025040332	WASHER PLAIN L 4		78	XG3788001	WASHER PLAIN M 3	1000051222
35	XC8795121	DROP KNOB		79	XG1797001	FEED DOG SUPPLY ASSY	1000046307
36	XC2550021	SPRING					
37	048030343	RETAINING RING E3	1000038911	80	XE7622401	FEED UNIT SUPPLY ASSY CP4	1000042713
38	XD0115021	OUTER ROTARY HOOK ASSY					
39	XD1943021	OUTER ROTARY HOOK SHAFT					
40	137805022	SPACER					
41	137976021	WASHER 6					
42	XF8039001	SHAFT SUPPORTER	1000048616				
43	0A4400806	SCREW PAN (S/P WASHER) M4X8					
44	014400432	SET SCREW SOCKET (CP) M4X4					

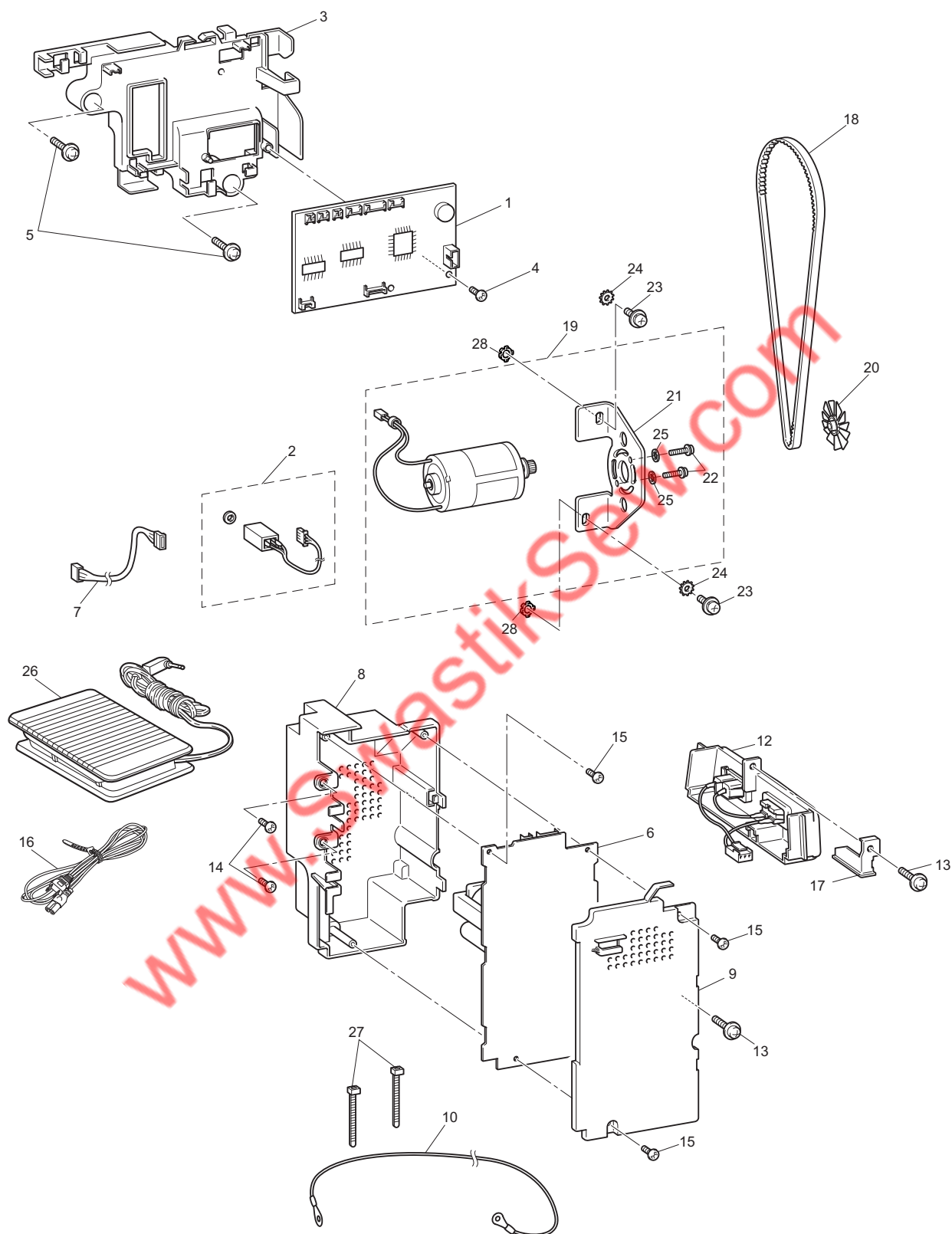
(4) BOBBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM



(4) BOBBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

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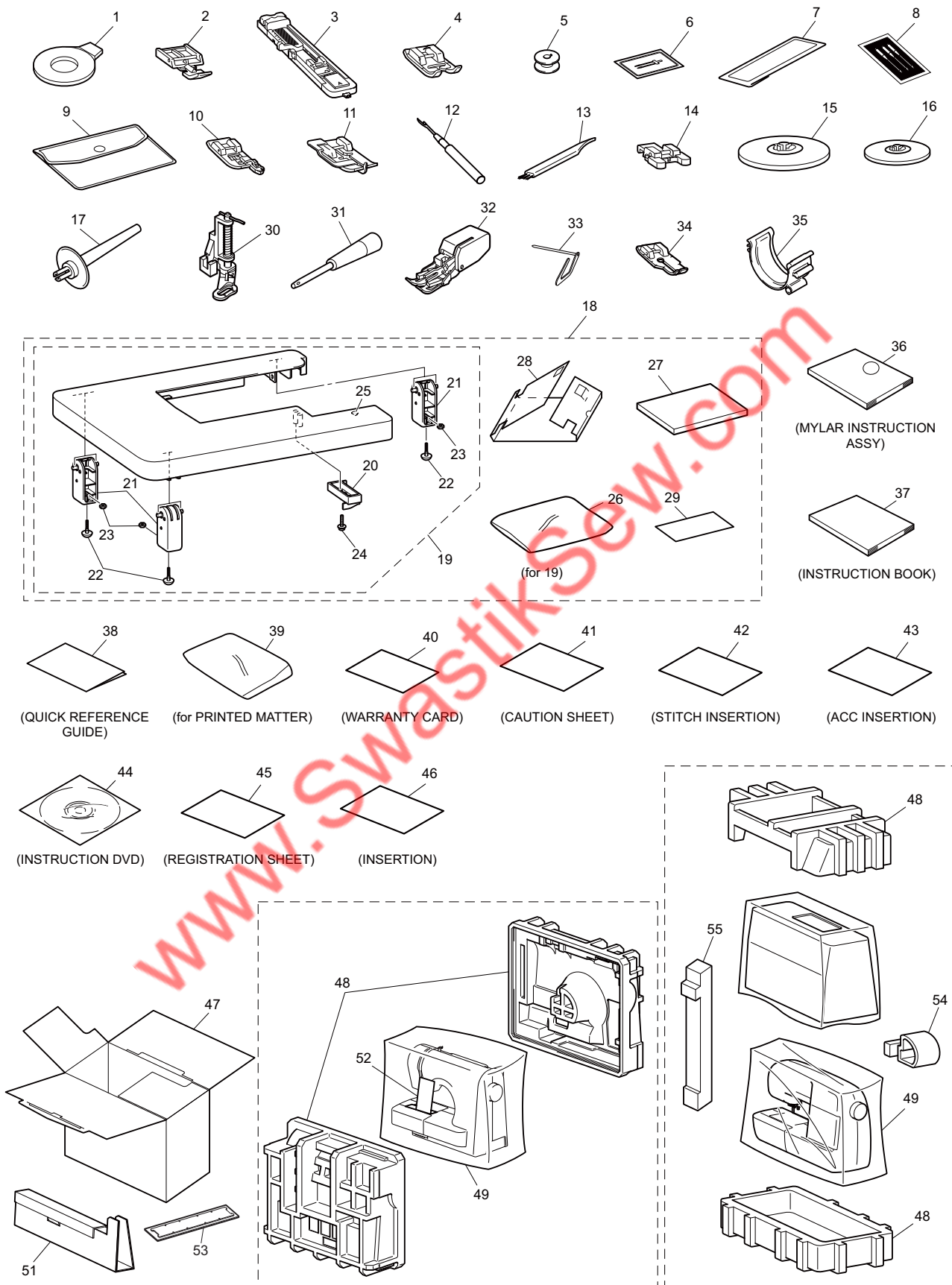
(5) ELECTRIC PARTS / MAIN MOTOR UNIT



(5) ELECTRIC PARTS / MAIN MOTOR UNIT

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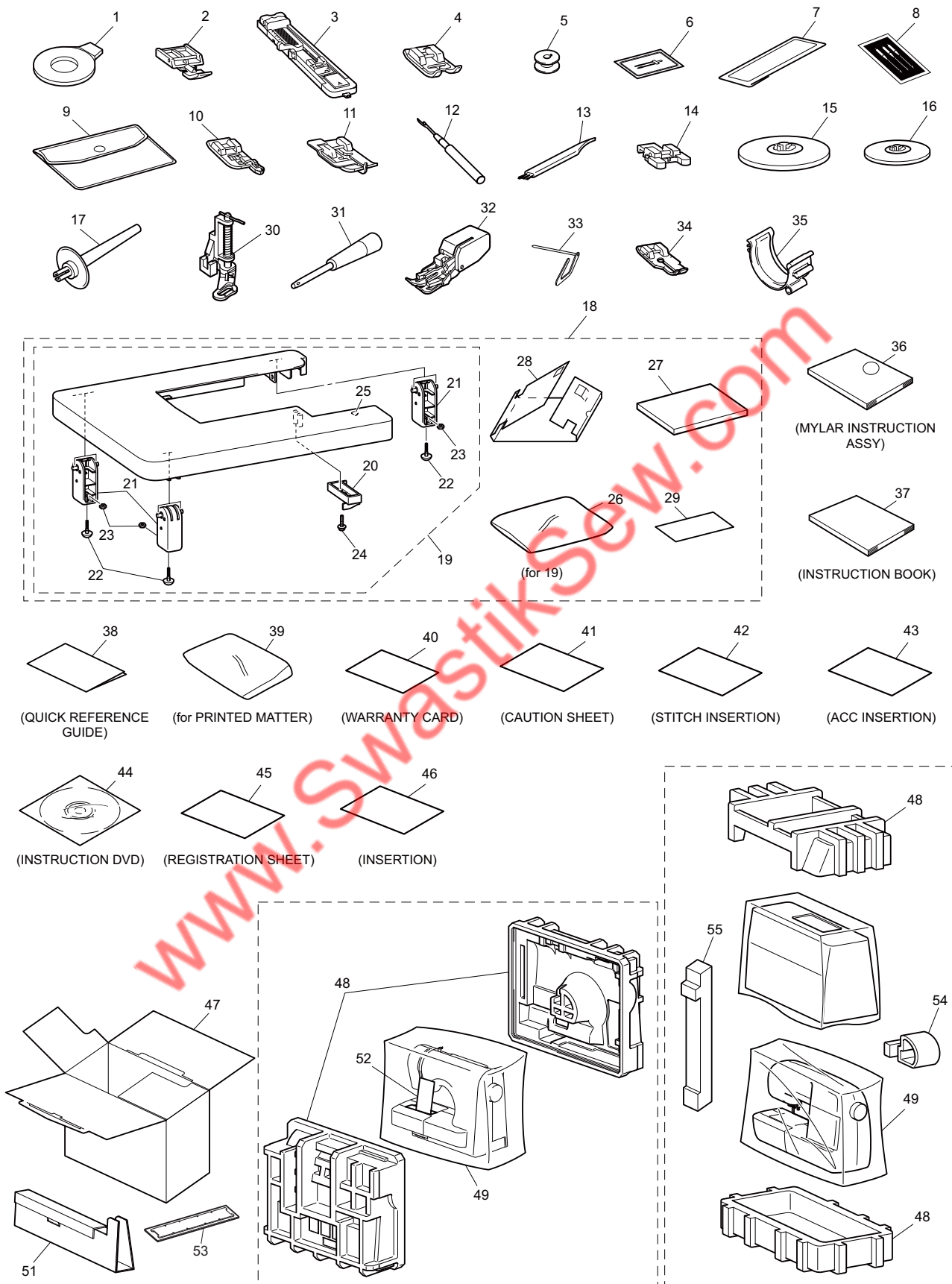
(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE



(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ACCESSORY PARTS				37	XE8589101	INSTRUCTION BOOK ENG (English)	1000048718
1	XC1074051	DISC-SHAPED SCREWDRIVER			XE8590101	INSTRUCTION BOOK SPA (Spanish)	1000048718
2	X59370021	ZIPPER FOOT			XF3961201	INSTRUCTION BOOK ENG (XR1300, XR1355, CE8100)	1000048832
3	XC2691033	BH PRESSER FOOT ASSY			XF3962201	INSTRUCTION BOOK SPA (XR1300)	1000048832
4	XD0810031	TRANSPARENCY PRESSER FOOT			XF4492101	INSTRUCTION BOOK FRE (French)	1000048833
5	X52800120	BOBBIN			XG3096001	INSTRUCTION BOOK TC (TWN, HKG: Chinese)	
6	131096121	NEEDLE SET (1 PCE)			XG2854001	INSTRUCTION BOOK ARB (Arabic)	
7	XC8834021	NEEDLE SET		38	XE8591001	QUICK REFERENCE GUIDE (SC9500)	
8	XD0360021	NEEDLE SET G			XF1077001	QUICK REFERENCE GUIDE (HS9500, FS100WT, FS155, FS101: MYS)	1000026074
9	XC4487021	ACCESSORY BAG			XF3963001	QUICK REFERENCE GUIDE (XR1300)	1000030276
10	XC3098031	OVERCASTING STITCH FOOT ASSY	1000040710		XF4414001	QUICK REFERENCE GUIDE (HC1850, FS130QC)	1000031131
11	XE2650001	BLIND STITCH FOOT ASSY	1000036936		XF6619001	QUICK REFERENCE GUIDE (XR1355)	1000036113
12	XZ5082001	SEAM RIPPER			XG3097001	QUICK REFERENCE GUIDE AP (FS101, FS155: HKG)	
13	X59476051	CLEANING BRUSH			XG3822001	QUICK REFERENCE GUIDE (CE8100)	
14	XE2137001	BUTTON SEWING FOOT		39	130800021	BAG 230X310H	
15	130012024	SPOOL PRESSER A		40	XF5055001	STANDARD WARRANTY FOR US (USA)	1000032973
16	130013124	SPOOL PRESSER B			XE8671001	WARRANTY CARD BROTHER CANADA (CAN)	1000031639
17	XE2241001	EXTRA SPOOL PIN		41	XD0120021	CAUTION SHEET S33	
18	XG3632001	LE WIDE TABLE ASSY US	1000048613	42	XE8592001	STITCH REFERENCE GUIDE	
19	XC9357121	WIDE TABLE SUB ASSY		43	XF1078001	ACC INSERTION (HS9500)	1000026074
20	XC9360021	FIXING PLATE A			XE9767101	ACC INSERTION (OTHER)	1000032868
21	XC4495021	TABLE FOOT		44	XF3966001	INSTRUCTION DVD NTSC (XR1300)	1000030276
22	XD1223021	ADJUSTING FOOT			XF4413001	INSTRUCTION DVD NTSC (HC1850, XR1355, CE8100)	1000031131
23	021400206	NUT 2 M4			XG0831001	INSTRUCTION DVD PAL (FS100WT, FS155, FS101)	1000043930
24	087411416	TAPTITE CUP B M4X14			XG0845001	INSTRUCTION DVD PAL (FS130QC)	1000043931
25	X59853020	RUBBER CUSHION			XE8594001	INSTRUCTION DVD NTSC (OTHER)	
26	X61231021	BAG 400X500H		45	XE9639001	REGISTRATION SHEET (USA)	1000029848
27	XC9361020	LE WIDE TABLE CARTON		46	XF3967001	INSERTION FOR INSTRUCTION (XR1300)	1000030276
28	XC9362120	PAD	1000031976		XF3999101	INSERTION FOR AC POWER (USA, CE8100)	1000032938
29	XC9802021	INSTRUCTION MANUAL			XE4888001	NOT RETURN INSERTION SHEET (HC1850, CE8100)	1000031131
30	XD1819121	QUILTING FOOT	1000024883		XF4415001	FLIP INSERTION (HC1850, XR1355, CE8100)	1000031131
31	XZ5051001	PUNCH			XF6550001	STOP INSERTION CANADA (CAN)	1000036767
32	XE1678201	WALKING FOOT ASSY H 7MM (HS9500, FS130QC)	1000026074		XC7488121	ACCINFO SHEET	
33	X59819021	QUILTER (HS9500, FS130QC)	1000026074		XF6620001	INSERTION FOR INSTRUCTION (XR1355)	1000036113
34	XA3805021	1/4"QUILTING FOOT (HS9500,	1000026074				
35	XE3060001	BOBBIN CLIP (XR1300, XR1355, CE8100)	1000030276				
USER MANUAL / OTHER PARTS							
36	XF1075101	MYLAR INSTRUCTION ASSY ENG (English)	1000048718				
	XF4437201	MYLAR INSTRUCTION ASSY ENG (HC1850, CE8100)	1000048832				
	XF1076101	MYLAR INSTRUCTION ASSY SPA (Spanish)	1000048718				
	XF4438201	MYLAR INSTRUCTION ASSY SPA (HC1850, CE8100)	1000048832				

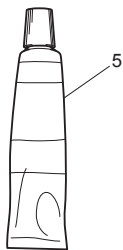
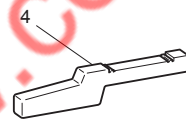
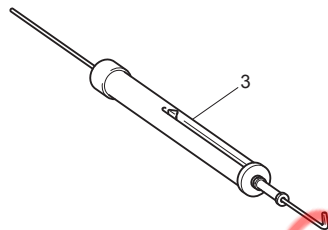
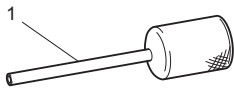
(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE



(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

[illegible]

SPARE PARTS



SPARE PARTS

[illegible]

* USA must purchase in the US. (It's not listed on the TSCA).

brother

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